



IWASE COSFA EUROPE

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SUNSCREEN GEL (CREME SOLAIRE EN GEL)

Phase	Ingredients	INCI	(wt-%) HAC	(wt-%) HA 303	(wt-%) HA 310	
A	1	Uvinul MC80	ETHYLHEXYL METHOXYCINNAMATE	7.00	7.00	7.00
	2	Tinosorb S	BIS-ETHYLHEXYLOXYPHENOL METHOXYPHENYL TRIAZINE	1.00	1.00	1.00
	3	Uvinul A plus Granular	DIETHYLAMINO HYDROXYBENZOYL HEXYL BENZOATE	2.00	2.00	2.00
	4	Salacos 913	ISOTRIDECYL ISONONANOATE	1.50	1.50	1.50
	5	Emanon CH-60(K)	PEG-60 HYDROGENATED CASTOR OIL	0.60	0.60	0.60
	6	Salacos PGDSV	POLYGLYCERYL-10 DISTEARATE	0.30	0.30	0.30
	7	DPG FG	DIPROPYLENE GLYCOL	2.00	2.00	2.00
B	8	ZDB-300	ZINC OXIDE, HYDROGENATED POLYISOBUTENE, POLYHYDROXYSTEARIC ACID, HYDROGEN DIMETHICONE	21.00	21.00	21.00
C	9	Ethanol	Ethanol	5.00	5.00	5.00
	10	ULTRA AGAR CS-303	Agar	--	0.50	--
	11	ULTRA AGAR CS-310	Agar	--	--	0.50
	12	Phenoxyethanol	Phenoxyethanol	0.50	0.50	0.50
	13	Ferriox 115A	ETIDRONIC ACID, WATER	0.04	0.04	0.04
	14	Purified Water	Water	57.56	57.06	57.06
D	15	SIMULGEL NS	HYDROXYETHYL ACRYLATE/SODIUM ACRYLOYLDIMETHYL TAURATE COPOLYMER, SQUALANE, POLYSORBATE 60, WATER, SORBITAN ISOSTEARATE	1.50	1.50	1.50
			Total	100,00	100,00	100,00

【Procedure】

- 1) Weigh the required amount of Phase A into a vessel and dissolve by heating over 80°C.
- 2) Add Phase B into Phase A and homogenize at 80°C.
- 3) Weigh the required amount of Phase C into a main vessel by starting at 80°C
- 4) Add Phase (A+B) into Phase C and homogenize
- 5) Cool the batch to room temperature and fill the bulk into a suitable package.

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