

TONE-UP EYE SERUM

PHASE	INGREDIENTS	PROVIDER	INCI	(wt-%)
A	WATER		Water	46.20
	PENETRABLE HA (FCH-SU) 1% disp.	Kikkoman Biochemifa	Sodium Hyaluronate, Water	5.00
	PGL-S	Sakamoto Yakuhin Kogyo	Polyglycerin-3	5.00
	ECHO GUM 1% disp.	DSP Gokyo	Xanthan Gum, Water	5.00
	INA KANTEN CS-310TR	Ina Food Industry	Agar	0.30
	HA FCH-200 0.5% disp.	Kikkoman Biochemifa	Sodium Hyaluronate, Water	20.00
	PHENOXYETHANOL-S	Yokkaichi Chemical	Phenoxyethanol	0.50
B	PHYTOSQUALANE	Sophim	Squalane	3.00
	S FACE VL-211 MB	Sakamoto Yakuhin Kogyo	Macadamia Seed Oil Polyglyceryl-6 Esters Behenate, Tocopherol	2.50
	CALCOHOL 220-10	Kao Corp.	Behenyl Alcohol	0.50
	CALCOHOL 8098	Kao Corp.	Stearyl Alcohol	0.50
	S FACE S-1001P	Sakamoto	Polyglyceryl-10 Stearate	0.75
	S FACE IS-1002P	Yakuhin Kogyo	Polyglyceryl-10 Diisostearate	0.75
C	ZEMEA SELECT PROPANEDIOL	Primient Covation	Propanediol	5.00
	SHP-6	JFE	Boron Nitride	2.00
D	EDELWEISS CALLUS EXTRACT BG	Ginza Tomato	Leontopodium Alpinum Callus Culture Extract, Butylene Glycol, Water	1.00
	SOYAMINE	Tribeauté	Glycine Soja (Soybean) Germ Extract, Butylene Glycol, Water	2.00
Total				100.00

1/ Add phase A to the main vessel, heat up to 85°C while stirring with a propeller mixer for 5 min.

2/ Melt phase B separately at 75°C-80°C then add it to phase A while stirring.

3/ Keep stirring and cool the bulk down to 40°C. Add phase C little by little.

4/ Stir well then add the phase D ingredients one by one. Cool the bulk down to R.T.

10 5/ Homogenize at R.T., then fill into suitable containers.